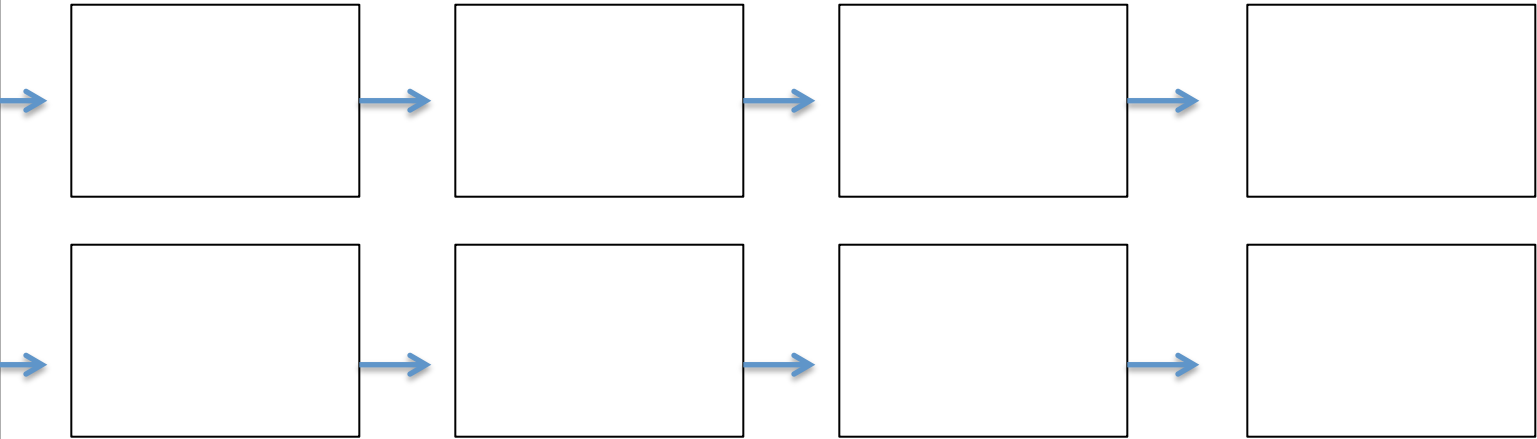


The 5 Whys: *Thinking deeply about a problem*

Our Problem:

So, what is the reason for this?...What is the reason for this...and so ...

What is one of the key reasons for this problem?



What is one of the key reasons for this problem?

