

MINOR DAMAGE REPAIR PROCEDURE

Creating the Best Flow Chart for the needed steps

** For this task, you have 11 different steps included. Each of the steps is an actual step that a refinishing technician would need to consider when making minor damage repairs.

Your task is to:

1. Read through each of the slips, identify which step is the first step (put the at the top) and which is the last step (put this at the bottom).
2. Using your desk/table space, order the rest of the steps until you think you have all 11 correctly ordered.
3. Once you are confident that you have the correct flow chart of steps, call me over to check it.
4. Write the 11 steps in the organizer provided.

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Damaged Panel

Determining the extent of the damage.

Removal of molding, emblems, and sound-deadening materials from behind panels

Roughing out dents with hammer, puller, or ping bar

Metal finishing with hammer and dolly and body file

Panel shrinking

Removal of small dents and bulges

Filling with body filler

Filling, sanding, and priming the fill area

Rustproofing the back side of panels

Completion of repairs

MINOR DAMAGE REPAIR PROCEDURE

1.

2.

3.

4.

5.

6.

7.

8.

9.

10.

11.